

# OPERATION AND MAINTENANCE GUIDES

<b>O&amp;M For:</b>	<b>XI1125000</b>
<b>Date:</b>	June 2024
<b>Code:</b>	XI1125000
<b>Description:</b>	XPRESS Industrial Tank 25,000 Ltr - North Island
<b>Product Warranty:</b>	10 years

## SPECIFICATIONS

	<b>Capacity (L)</b>	<b>Diameter (mm)</b>	<b>Height (mm)</b>	<b>Weight (kg)</b>	<b>Manhole Dia (mm)</b>
	25,000	3700	2820	380	610
<b>Standard</b>	Includes 1x 50mm Outlets. Complies with: <ul style="list-style-type: none"><li>• AS/NZS 4020: Products in contact with drinking water</li><li>• AS/NZS 2070 (INT): Plastics material for food contact use</li><li>• Certified to AS/NZS 4766:2006 Water &amp; Chemical Tank Standard</li></ul>				
<b>Uses</b>	<ul style="list-style-type: none"><li>• Potable Water Storage</li><li>• Retention/Detention Stormwater Management</li></ul>				
<b>Statement</b>	In line with today's focus on Ecologically Sustained Development, Green Building Initiatives and 5 Star Ratings, Promax is committed to supplying quality Liquid Storage and Handling Solutions. Promax Plastics confirms that if these tanks are installed according to Good Management practices set out in the Promax Installation Guides, they will perform as stated throughout their intended life.				

## MAINTENANCE

<b>Description</b>	<b>Action</b>	<b>Frequency</b>
Tank Stability	Tank must remain level, foundation must not become eroded	Monthly
Tank Lid	Remains securely fitted	Bi-Monthly
Inlet/Outlet Fitting	Remains securely fitted with no leakage	Bi-Monthly
Pump	Check Pump, if fitted, for inlet screen blockages	Half yearly or as necessary
Sediment Build Up	Remains lower than base outlet – if outlet flow becomes restricted remove sediment with vacuum truck. Re-attach tank lid securely.	Half yearly or as necessary

**Please note: Entry into this tank is at owners risk.**

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- Responsibility:** The owner/s are responsible for maintenance of the tank.
- Post Storm Inspection:** Following a storm event it is recommended that a full tank inspection is carried out, please refer the maintenance section for guidelines on this.
- Debris removal programme:** If debris is identified in either a regular maintenance check or post storm inspection it is recommended that this is removed by a professional stormwater maintenance provider.

## MAINTENANCE RECORDS

Date	Comments	Completed